Leveraging Advanced Analytics for Digital Transformation of Aftermarket Service Parts Management

Abstract

For global Original Equipment Manufacturers (OEMs) in the automobile industry, the margin on service parts is typically 10 times greater than that on initial vehicle sales. Clearly, the availability of service parts at the right place and at the right time is key to securing customer loyalty and profitability. To ensure effective aftermarket support of service parts, OEMs must not only plan in advance but also align processes to proactively anticipate requirements. Today's customers are more demanding than ever when it comes to after-sales operations, making the provisioning and deployment of service parts a major concern for most original equipment manufacturers. Uncertainty driven by the demand fluctuations across different phases of product lifecycle makes demand forecasting for service parts a major challenge.

• • • • • • •

The need of the hour for automotive enterprises is to come up with a unified approach to build digital capabilities for achieving agility and generate insights that drive growth and profitability. In addition, a well-defined analytical modelling approach can ensure that OEMs deliver the right parts, when and where needed. This can definitely result in an optimized service parts management strategy that leads to improved customer confidence and higher revenues while reducing stock out nightmares.

• • • • • • •

Service parts – a significant driver of auto OEM profitability

Maintaining high customer satisfaction scores in after-sales service is key to preserving and growing customer loyalty for automobile brands amidst the increasing variety of choices in the market. With technology advancements leading to increased vehicle longevity, complexity of service parts, and remanufacturing opportunities, predictive service parts management is critical to maintaining OEM revenue targets.

In developed markets such as the US and Europe, the parts business is the key driver of overall profits. In these markets, parts carry around 30% to 40% profit margins and account for 35% to 50% or more of the overall OEM revenues. Although OEMs in developing markets gain only 5% to 10% of their revenues from service parts, profit margins of 20% to 30% and business growth rates in excess of 25% make service parts business a strategic focus area.¹

While this is a rosy picture, the challenge for OEMs lies in the fact that demand for service parts fluctuates during the different phases of product life cycle - a complexity that is further accentuated by customer demographics and lifecycle. For instance, demand fluctuations can result due to changes in end customer preferences for accessories, some of which may be triggered by marketing activities such as promotional events. Service parts demand often tends to show a pattern commonly referred to as lumpy demand. Managing inventories when demand is lumpy is complex as OEMs have to cope with both a sporadic pattern as well as a highly variable order size.

Optimization of service parts management using predictive analytics

Analytics combined with other digital forces provide a plethora of opportunities for OEMs. OEMs can look at these solutions to solve their long-standing worries in terms of efficiency and cost. A powerful predictive analytical tool can help address the challenges and optimize service parts management business. A breakthrough can be expected in the following areas:

1) Service level monitoring/improvement

Often, organizations in the automotive value chain struggle to meet customer expectations in terms of part availability. To address this, they tend to overstock parts to avoid

backorders and customer dissatisfaction. Analytical model will help the OEMs to create a customer-centric, multichannel sales and service network with differentiated offers.

2) Demand forecasting

Demand for spare parts is typically sporadic. Many widely used forecasting models are largely based on historical demand averages and do not produce acceptable results. Implementing analytics-driven forecasting practices helps organizations proactively understand demand and plan their supply requirements. Analytical solution senses real-time market demands and assorts billions of part/store combinations.

3) Inventory optimization

A large number of stock keeping units (SKUs) makes the manual management of inventory control parameters for each item and stock location impractical. Analytical solution enables inventory optimization by pooling inventory from multiple nodes, using exchange curves and simulation to achieve the optimum mix of Annual Cycle Stock, Replenishment Costs, Safety Stock, and Level of Service. The traditional inventory planning methods can be augmented with sensor data to gain insights on in-hand stock, demand patterns, and drivers.

4) Service package optimization

It is a known fact that the OEMs are focusing on the lifetime value (LTV) of customer. Analytical model can accurately estimate the total cost to design specific service contract-product combinations that will help maximize service revenue.

5) Obsolescence management

Predicting end of life demand for a service part is the most challenging concern for OEMs. Excessive stock will result in a higher cost while short supply will the service levels. An analytical model will help OEMs to automatically determine the most appropriate cluster for a part to assign an appropriate life cycle curve. This will accurately predict the long-term demand and lifetime forecast.

Enabling Digital Re-imagination: outlining a future roadmap

According to a TCS survey, over 70% of business leaders across industries believe that digital initiatives, including advanced analytics, are critical for their business success.² Advanced analytics helps automotive OEMs deliver exceptional customer experiences by increasing efficiency and enabling auto OEMs' to shift from a break-fix, reactive model of service management to one that maximizes product uptime. However, the bigger question is – how should an automotive organization implement digital initiatives?

A unified approach helps organizations identify the key business and technology objectives, evaluate each technology in light of its business value, and implement digital technologies in a phased manner. Figure 1 shows a high-level digital strategy roadmap and execution framework that automotive OEMs can leverage to envision – ideate long term business vision, assess and strategize current capabilities and leading practices to adopt and continuously evaluate business results and make course corrections to deliver industry-leading analytical capabilities.

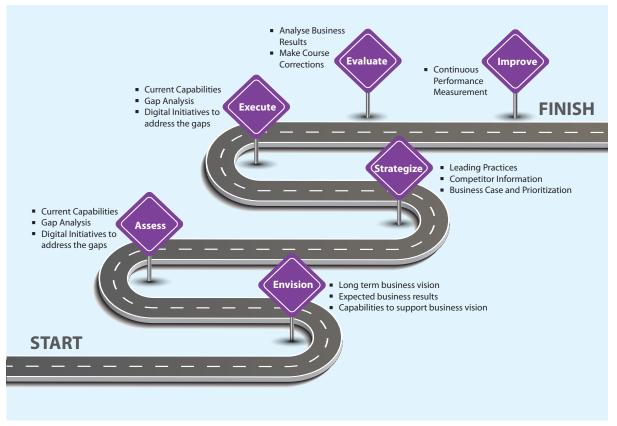


Figure 1: A digital strategy roadmap and execution framework to deploy advanced analytics capabilities at automobile OEMs

Getting the basics right - key to effective analytics

In the age of IoT, AI, and machine learning, automotive manufacturers need to adopt a digital platform, built using advanced analytics, to address the evolving demands of their customers in real time. The platform can help businesses fully exploit revenue opportunities, forecast demand at the point of consumption, and enable advanced inventory optimization and automatic replenishment. This is especially true for large data-driven companies as commonly used relational databases are incapable of providing contextualized analytical data for superior decision making and customer experience. Before embarking on creating an advanced analytics platform, OEMs need to:

- Identify top strategic and operational advanced analytics priorities
- Identify objectives, define scope (global or regional) and the business area for implementation (planning or operations), as well as the expected analytics maturity level after implementation (prescriptive or predictive)
- Chart execution roadmap for the defined objective
- Create a cross-functional team with the business as well as data science knowledge
- Pilot initiatives with the themes aligned with business priorities of the enterprise

Upgrading spare parts management: driving after-market value

As digitization continues to transform the global automotive business, it is imperative that manufacturers have a comprehensive view of their operations to make time-sensitive decisions to drive greater after-market value. The success of the digital platform implementation will, however, depend on the ability of the organization to formulate a forward-looking strategy; align people, processes, and technology; and create relevant use cases and an implementation roadmap aligned with business objectives.

References

- 1) Kelley school of business, marketing meets Web 2.0, Social Media and creative consumers, Implications for International marketing strategy.
- 2) Command Center The data Enabled supply chain specialist on the Road to visibility.
- 3) Logistics and supply chain Innovation by Henk Zijm, Mattias Klumpp, Uwe Clausen and Michael ten Hompel.
- 4) Service parts management, Demand forecasting & Inventory control by Nezih Altay and Lewis A Litteral.
- 5) Spare Parts Inventory control under system availability constraints by Geert Jan van Houtum and Bram Kranenburg.
- 6) Service Parts Management: The Linchpin to successful service operations
- 7) Automotive spare parts business: Business challenges and supply chain excellence strategies by Gitacloud.
- 8) The Aftermarket in the Automotive Industry; how to optimize aftermarket performance in established and emerging markets by Prof.Helkogebauer.
- 9) Scenario management for sustainable strategy development in the automotive aftermarket by Christian Engel.
- 10) 2018 After-Sales Service Predictions by Syncron

• • • • • • •

About The Authors

Prabhakar Ravishankar

Prabhakar Ravishankar is a Domain Consultant with the Customer Experience Management (CEM) value engine of the Innovation and Transformation Group at TCS. He has over 14 years of automotive industry experience focusing on sales, after-sales, and supply chain management. His experience spans both manufacturing and IT, focusing on process improvement and cost reduction. Prabhakar offers his expertise to multiple business process consulting assignments across global clients in the manufacturing domain. He completed his Master's degree in Computer science and Engineering from VTU Belgaum in 2002.

Mohanraj Karuppusamy

Mohanraj Karuppusamy is a Business Consultant with the CEM value engine of the Innovation and Transformation Group at TCS. He has over nine years of experience in business process consulting for industrial and automotive clients, and high-precision manufacturing. He specializes in providing consulting services on service parts management, installed base management, and service management. Mohanraj holds a Master's degree in Business Administration from the Great Lakes institute

Contact

Visit the Manufacturing page on www.tcs.com

Email: manufacturing.solutions@tcs.com

Subscribe to TCS White Papers

 $TCS.com\ RSS:\ http://www.tcs.com/rss_feeds/Pages/feed.aspx?f=w$

Feedburner: http://feeds2.feedburner.com/tcswhitepapers

About Tata Consultancy Services Ltd (TCS)

Tata Consultancy Services is an IT services, consulting and business solutions organization that delivers real results to global business, ensuring a level of certainty no other firm can match. TCS offers a consulting-led, integrated portfolio of IT and IT-enabled, infrastructure, engineering and assurance services. This is delivered through its unique Global Network Delivery Model™, recognized as the benchmark of excellence in software development. A part of the Tata Group, India's largest industrial conglomerate, TCS has a global footprint and is listed on the National Stock Exchange and Bombay Stock Exchange in India.

correct at the time of publishing. No material from here may be copied, modified, reproduced, republished, uploaded, transmitted, posted or distributed

in any form without prior written permission from TCS. Unauthorized use of the content / information appearing here may violate copyright, trademark

For more information, visit us at www.tcs.com

All content / information present here is the exclusive property of Tata Consultancy Services Limited (TCS). The content / information contained here is

 $and other applicable laws, and could result in criminal or civil penalties. \textbf{Copyright} @ 2018 \ \textbf{Tata Consultancy Services Limited}$